

Description

Polypropylene PPC 7650 is a nucleated heterophasic copolymer with a Melt Flow Index of 15 g/10 min. Polypropylene PPC 7650 is characterized by a medium fluidity offering a combination of ease of processing and excellent impact properties in applications ranging from industrial to household. Polypropylene PPC 7650 has been developed for the manufacture of garden furniture, battery cases, caps, closures, paint containers and toys.

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	15
Mechanical properties			
Tensile Strength at Yield	ISO 527-2	MPa	26
Elongation at Yield	ISO 527-2	%	10
Tensile modulus	ISO 527-2	MPa	1500
Flexural modulus	ISO 178	MPa	1400
Izod Impact Strength (notched)	ISO 180	kJ/m ²	
at 23°C			9
at -20°C			5.5
Charpy Impact Strength (notched)	ISO 179	kJ/m ²	
at 23°C			10
at -20°C			5
Hardness Rockwell - R-scale	ISO 2039-2		85
Thermal properties			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			75
10N-50°C per hour			145
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			52
0.45 MPa - 120°C per hour			92
Other physical properties			
Density	ISO 1183	g/cm ³	0.905
Bulk Density	ISO 1183	g/cm ³	0.525

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: <http://www.totalrefiningchemicals.com>

An Injection Moulding troubleshooting guide is available upon request.

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